

Lounge shorts			Product Specification Coversheet		
Style #: 1315- (01-02)		Last Updated: 10-May-22			
Style Name: Shorts		Date Created: 8-May-22			
Description: Elastic waist, drawstring, slash pockets, relaxed fit		Developer: Elias Weisz			
Category: Men's		PLM: Elias Weisz			
Size Range: XS-3XL		Fit Block: Men's Shorts			
Season: S/S 2023		Status: new			
Year: 2022					
Vendor: TBD					
Country of Origin: Taiwan					
Status of Garment					
	Author	Proto	Date Evaluated	Status	Instructions to Vendor
Approval 1st Proto					
Approval 2nd Proto					
Approval 3 (if needed)					
Salesman Sample					
Jump Sizes					
Size Run					
Pre-Production					
TOP Samples					
Status of Trims					
	Author	Trim	Date Evaluated	Status	Instructions to Vendor

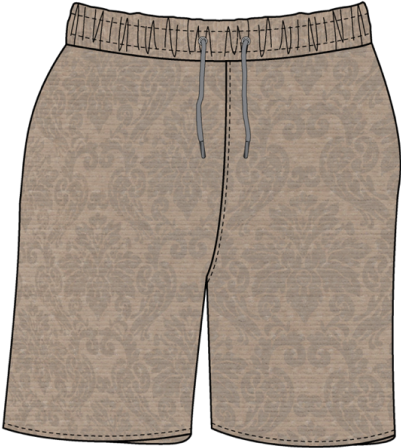
Lounge shorts

Elias Weisz

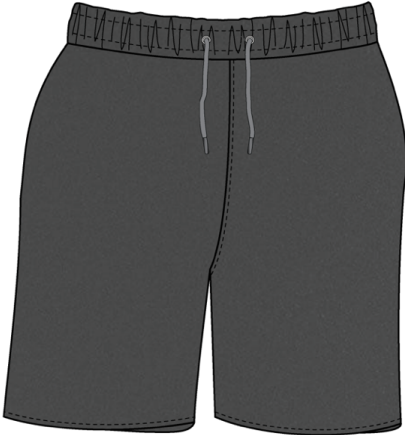
Colorways

Date Created8-May-22

Style #:	1315- (01-02)	Color Layout	A	B	C	D	E	F
Style Name:	Shorts	Colorway Name	Front, back, waistband, lower back panels	Set in pockets, patch pocket, single welt pocket	Drawstrings	Topstitching	Pocket bag lining	
Description:	Elastic waist, drawstring, slash pockets, relaxed fit							
Category:	Men's							
Size Range:	XS-3XL	Tan floral (01)	Tan floral	Tan floral	Grey	Tan	Grey	
Season:	S/S 2023	Dark grey (02)	Dark grey	Dark grey	Grey	Dark grey	Grey	
Year:	2022							
Vendor:	TBD							
Country of Origin:	Taiwan							



TAN FLORAL



DARK GREY

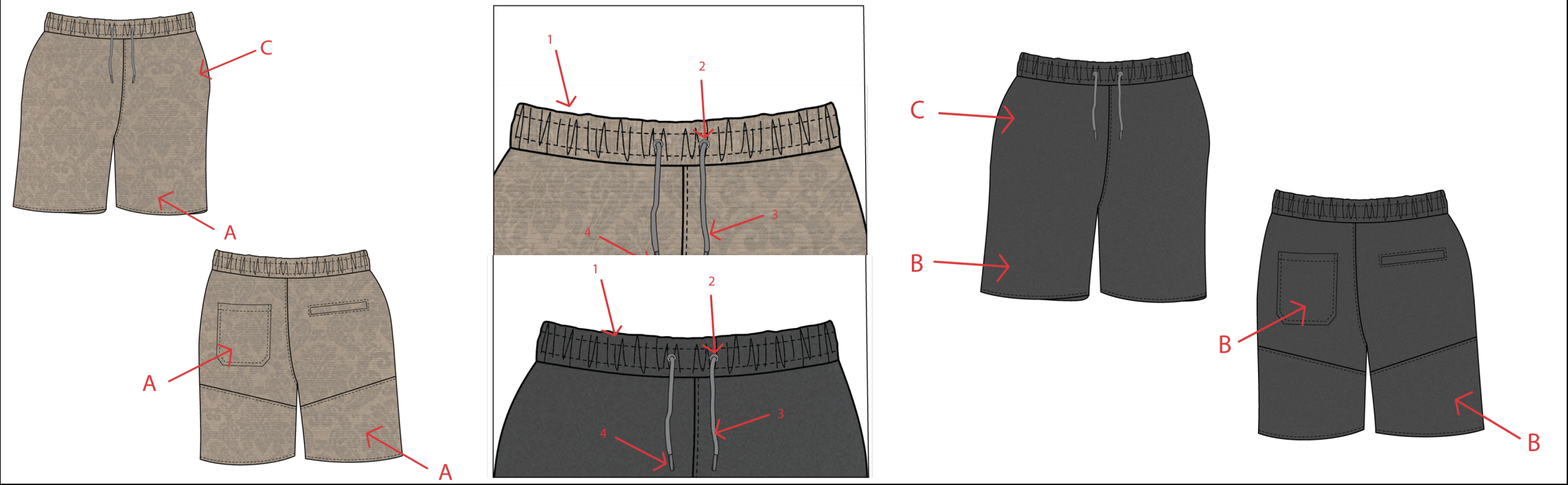
Revision Date	Revisions

Lounge shorts

Style Specs

Elias Weisz

Style #:	1315- (01-02)	Fabric Code	Fabric Details	Use/location
Style Name:	Shorts	A (01)	Floral print corduroy, 100% cotton, 21 Wale, Tan color (cut with crosswise grain running horizontally on pattern piece)	body, pockets, waistband
Description:	Elastic waist, drawstring, slash pockets, relaxed fit	B (02)	Linen blend, 55% Linen/45% Rayon, 7.9 oz per yard, Dark Grey	body, pockets, waistband
Category:	Men's	C (01,02)	Cotton Polyester Poplin Lining Fabric, 8.2 oz per yard, 65% Cotton / 35% Polyester, Grey	slash pockets liner, single welt pocket liner
Size Range:	XS-3XL			
Season:	S/S 2023	Trims	Trim Details	Location
Year:	2022	1	Elastic waistband knit, 1 inch width, 22.5-34.5"	Waistband
Vendor:	TBD	2	Eyelets, 1/4", brass metal, dark grey finish	Waistband
Country of Origin:	Taiwan	3	Nylon paracord, 550 pound 7 strand, 5/32" diameter, dark grey	Drawstring
		4	Bullet aglet metal, flat black	Drawstring ends

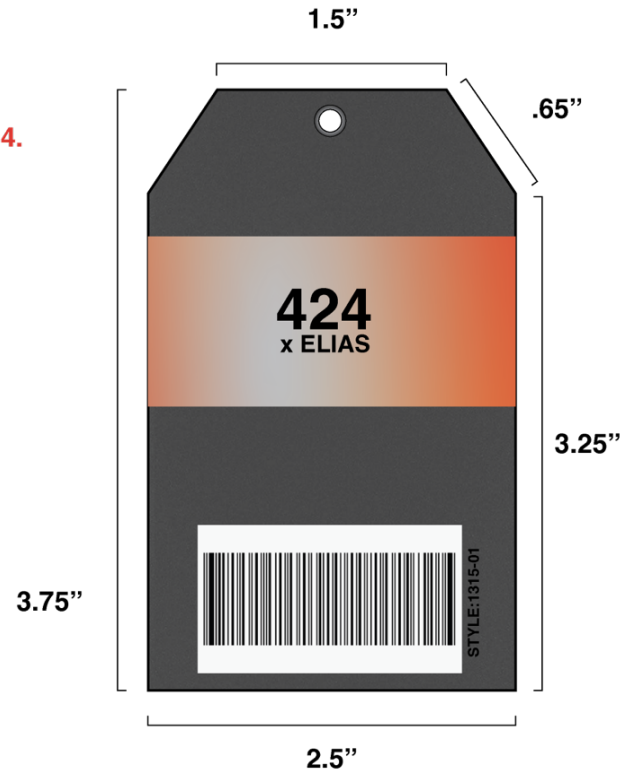
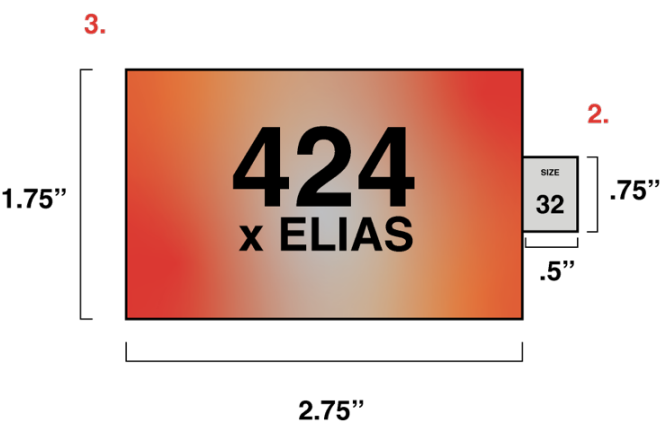
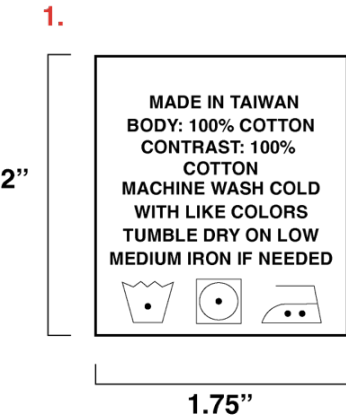


Lounge shorts

Elias Weisz

Style Specs - Hangags/Labels

Style #:	1315- (01-02)	Label Code	Labels/Hantags	Labels/Hantags Placement
Style Name:	Shorts	1	Care Label	Inside of pant on outseam 4" down from top of waistband
Description:	Elastic waist, drawstring, slash pockets, relaxed fit	2	Size Label	Attached to the right side of brand label
Category:	Men's	3	Brand Label (inside)	CB top of waistband
Size Range:	XS-3XL	4	Hangtag	Attached outside to left front pocket
Season:	S/S 2023			
Year:	2022		Shrinkage Std	2% Width x 5% Length
Vendor:	TBD		Carton Quantity	Please advise
Country of Origin:	Taiwan		Carton Size	Please advise based on quantity
			Packing Method	Placed on Hanger; Individually Pollybagged
			Instructions on Label	Made in Taiwan, Body: 100% cotton, machine wash cold with like colors, tumble dry on low, medium iron if needed

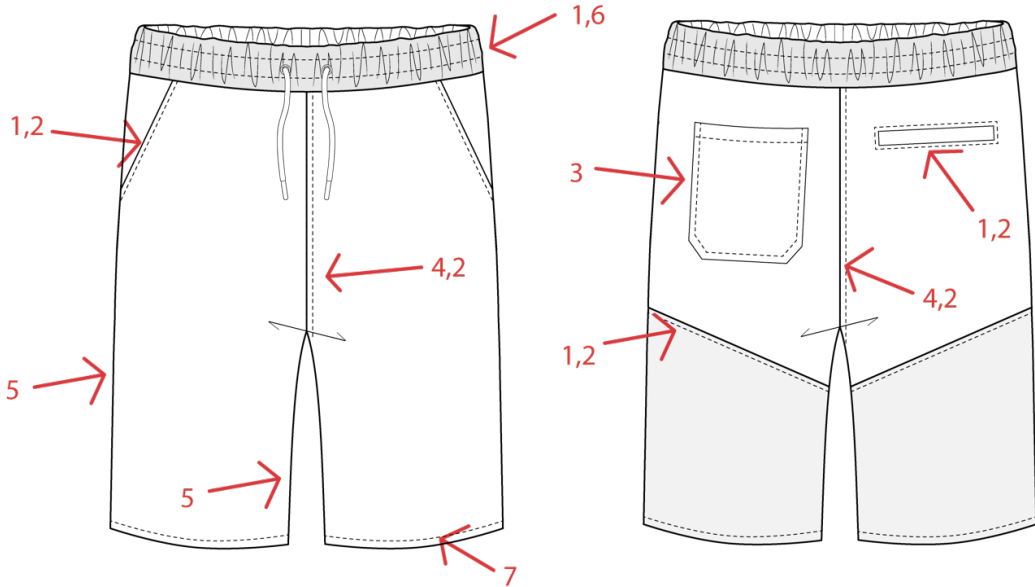
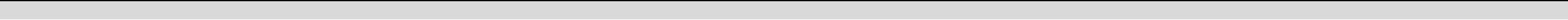


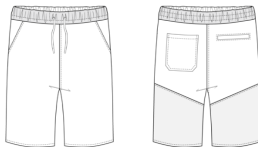
Lounge shorts

STITCHES AND SEAMS

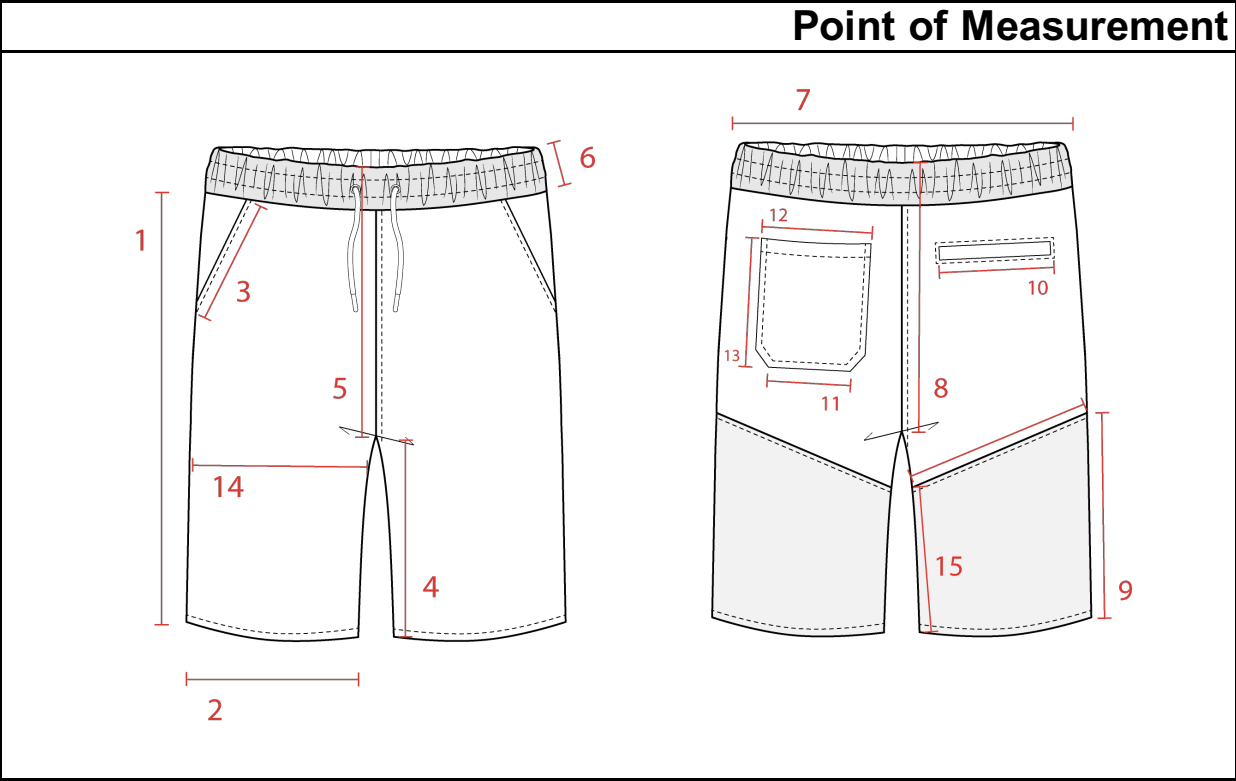
Elias Weisz

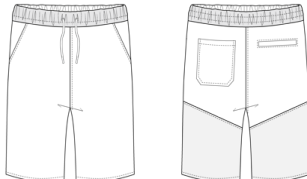
Style #:	1315- (01-02)	#	Stitch Number (ISO 4915 number)	Seam Number (ISO 4916 number)	751a Number	Seam Allowance in Inches	SPI	Thread Type	Application Location
Style Name:	Shorts	1	301	1.01	Ssa	1/2"	11	11	Slash pocket & bag, attaching back panels, single welt pocket, attaching waistband
Description:	Elastic waist, drawstring, slash pockets, relaxed fit	2	301	1.06.02	Sse(b)	1/16"	11	11	Topstitching as 2nd part of 2 part operation
Category:	Men's	3	301	5.31.01	LSd	1/4"	11	11	Back patch pocket
Size Range:	XS-3XL	4	301	n/a	Lsas	1/4"	11	11	Front rise, back rise
Season:	S/S 2023	5	401	2.04.06	LSc	1/2"	11	11	Side seams, inseam
Year:	2022	6	406	7.09	SSt	1/2"	13	11	Waistband elastic
Vendor:	TBD	7	301	6.03.01	Efb	1/2"	11	11	Bottom hems
Country of Origin:	Taiwan								



Lounge shorts		Bill of Materials							Costing			
Style #:	1315- (01-02)											
Style Name:	Shorts											
Description:	Elastic waist, drawstring, slash pockets, relaxed fit											
Category:	Men's											
Size Range:	XS-3XL											
Season:	S/S 2023											
Year:	2022							Colorway: 01	Wholesale Price: \$	104.55		
Vendor:	TBD								MSRP: \$	209.10		
Country of Origin:	Taiwan							Colorway: 02	Wholesale Price: \$	91.32		
									MSRP: \$	182.63		
FABRICS (ROLL GOODS)												
FABRIC CODE	DESCRIPTION	USE/LOCATION	VENDOR	WIDTH/ SIZE	MARKER USAGE	COMPONENT COLOR	COMPONENT COLOR		%ALLOW, SZ & WST	USAGE YARDS	COST \$/Yard	EXTEN.
A (01)	Floral print corduroy, 100% cotton, 21 Wale, Tan color (cut with crosswise grain running horizontally on pattern piece)	body, pockets, waistband	Philips-Boyne	56"	1.250	Tan			8%	1.350	13.890	18.752
B (02)	Linen blend, 55% Linen/45% Rayon, 7.9 oz per yard, Dark Grey	body, pockets, waistband	Nick of Time Textiles	56"	1.250		Dark Grey		8%	1.350	11.440	15.444
C (01,02)	Cotton Polyester Poplin Lining Fabric, 8.2 oz per yard, 65% Cotton / 35% Polyester, Grey	slash pockets liner, single welt pocket liner	Philips-Boyne	60"	0.120	Grey	Grey		8%	0.130	3.990	0.517
											TOTAL FABRIC (01)	19.269
											TOTAL FABRIC (02)	15.961
TRIM CODE	DESCRIPTION	USE/LOCATION	VENDOR	SIZE	QTY				%ALLOW	QTY	COST \$/Item	
1	Elastic waistband knit, 1 inch width, 22.5-34.5"	Waistband	Active Trimming Company	1"	1.00	White	White		5.00%	1.05	1.54	1.62
2	Eyelets, 1/4", brass metal, dark grey finish	Waistband	Trimming Advantage INC.	1/4"	2.00	Dark Grey	Dark Grey		5.00%	2.10	0.54	1.13
3	Nylon paracord, 550 pound 7 strand, 5/32" diameter, dark grey	Drawstring	Strapworks	15.5"	1.00	Dark Grey	Dark Grey		5.00%	1.05	0.14	0.15
4	Bullet aglet metal, flat black	Drawstring ends	Trimming Advantage INC.	5mm, 1 1/4"	2.00	Flat Black	Flat Black		5.00%	2.10	1.68	3.53
5	Thread	All	Active Trimming Company	Standard	1.00	Tan	Dark grey		5.00%	1.05	0.00	0.00
											TOTAL TRIMS	6.43
LABEL CODE	DESCRIPTION	USE/LOCATION	VENDOR	SIZE	QTY				%ALLOW	QTY	COST \$/Item	
1	Care Label	Inside of pant on outseam 4" down from top of	Labels Inter-Global, Inc.	1 3/4" x 2"	1.00	White	White		5.00%	1.05	0.16	0.17
2	Size Label	Attached to the right side of brand label	Labels Inter-Global, Inc.	1/2" x 3/4"	1.00	Light grey	Light grey		5.00%	1.05	0.14	0.15
3	Brand Label (inside)	CB top of waistband	Labels Inter-Global, Inc.	1 3/4" x 2 3/4"	1.00	Red gradient	Red gradient		5.00%	1.05	0.08	0.08
4	Hangtag	Attached outside to left front pocket	CPC Label	2 1/2" x 3 3/4"	1.00	"Company" standard	"Company" standard		5.00%	1.05	0.04	0.04
												0.00
												0.00
											TOTAL PACKAGING	0.44
NOTES:						Colorway: Tan floral (01)		TOTAL MATERIALS				26.14
								SURCHARGES, FABRICS				0.00
								CHARGES, TRIMS				0.00
								SPECIAL TREATMENT				0.00
								LABOR				26.14
								DUTY				0.00
								FREIGHT				0.00
								F O B				52.28
						Colorway: Dark grey (02)		TOTAL MATERIALS				22.83
								SURCHARGES, FABRICS				0.00
								CHARGES, TRIMS				0.00
								SPECIAL TREATMENT				0.00
								LABOR				22.83
								DUTY				0.00
								FREIGHT				0.00
								F O B				45.66

Lounge shorts	
Style #:	1315- (01-02)
Style Name:	Shorts
Description:	Elastic waist, drawstring, slash pockets, relaxed fit
Category:	Men's
Size Range:	XS-3XL
Season:	S/S 2023
Year:	2022
Vendor:	TBD
Country of Origin:	Taiwan
Code	Point of Measure
Pant/Skirt	
1	Side Seam (below waistband)
2	Bottom Hem (1/2)
3	Slash pocket opening length
4	Inseam
5	Front Rise (from top of waistband)
6	Waistband Height
7	Waistband width relaxed (1/2)
8	Back Rise (from top of waistband)
9	Back panel length (outseam)
10	Single welt pocket width
11	Patch pocket bottom width
12	Patch pocket top width
13	Patch pocket full length
14	Thigh (1" down from crotch, 1/2)
15	Back panel length (inseam)



Lounge shorts				Graded Specs													
Style #:	1315- (01-02)	Spec Date	10-May-22														
Style Name:	Shorts																
Description:	Elastic waist, drawstring, slash pockets, relaxed fit																
Category:	Men's																
Size Range:	XS-3XL																
Season:	S/S 2023																
Year:	2022																
Vendor:	TBD																
Country of Origin:	Taiwan																
Code	Point of Measure	TOL. +/-	XS	S	M	LARGE	XL	2XL	3XL	Grade XS	Grade S	Grade M	Grade LARGE	Grade XL	Grade 2XL	Grade 3XL	
Pant/Skirt																	
1	Side Seam (below waistband)	1/2	12 1/2	13 1/2	14 1/2	15 1/2	16 1/2	17 1/2	18 1/2	-1	-1	-1	15 1/2	1	1	1	
2	Bottom Hem (1/2)	1/2	8 1/2	9 1/2	10 1/2	11 1/2	12 1/2	13 1/2	14 1/2	-1	-1	-1	11 1/2	1	1	1	
3	Slash pocket opening length	1/4	5 1/8	5 1/2	5 7/8	6 1/4	6 5/8	7	7 3/8	- 3/8	- 3/8	- 3/8	6 1/4	3/8	3/8	3/8	
4	Inseam	1/4	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2	0	0	0	7 1/2	0	0	0	
5	Front Rise (from top of waistband)	1/2	9 3/4	10 1/4	10 3/4	11 1/4	11 3/4	12 1/4	12 3/4	- 1/2	- 1/2	- 1/2	11 1/4	1/2	1/2	1/2	
6	Waistband Height	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	0	0	0	1 1/2	0	0	0	
7	Waistband width relaxed (1/2)	1/4	12 3/4	13 3/4	14 3/4	15 3/4	16 3/4	17 3/4	18 3/4	-1	-1	-1	15 3/4	1	1	1	
8	Back Rise (from top of waistband)	1/4	14 1/2	15	15 1/2	16	16 1/2	17	17 1/2	- 1/2	- 1/2	- 1/2	16	1/2	1/2	1/2	
9	Back panel length (outseam)	1/4	5	6	7	8	9	10	11	-1	-1	-1	8	1	1	1	
10	Single welt pocket width	1/8	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	0	0	0	5 1/2	0	0	0	
11	Patch pocket bottom width	1/8	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	0	0	0	4 1/2	0	0	0	
12	Patch pocket top width	1/8	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	0	0	0	5 1/2	0	0	0	
13	Patch pocket full length	1/8	6	6	6	6	6	6	6	0	0	0	6	0	0	0	
14	Thigh (1" down from crotch, 1/2)	1/4	9	10	11	12	13	14	15	-1	-1	-1	12	1	1	1	
15	Back panel length (inseam)	1/4	3 1/2	4 1/2	5 1/2	6 1/2	7 1/2	8 1/2	9 1/2	-1	-1	-1	6 1/2	1	1	1	
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